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3/2023 August

English edition of the magazine for the spring, wire and cable industry www.wire-magazine.de

WAFIOS

FUL 126

We present the CNC Compression Spring Machine FUL 126. The Standard in the Spring Industry for the production of technical springs up to a wire diameter of 12.00 mm and a tensile strength of 2000 N/mm².

Increase of parallel

pitch travel up to 160 mm Feed speed up to 100 m/min

SAVE THE DATE REUTLINGEN E-MOBILITY DAYS 2023 Exclusive from October 17 – 19, 2023 in Reutlingen



Rotary cut

up to 12.0 mm

Spring manufacturing Grinding machine for each spring Page 12 Wire processing Successful busbar production page 20 Cable manufacturing Modern control for extrusion lines page 26

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Growth markets wanted



Where will my market be in the future? It is a question that countless businesses in the spring, wire and cable industry are currently asking. At some sites in Germany, the issue of location is already being raised, in view of rising energy costs. Trade fairs can provide clues and right now in the late summer of 2023, several fairs are lining up like pearls on a string.

In Istanbul, 'wire and Tube Eurasia', which took place for the first time at the end of May, gathered together 210 exhibitors from the sector, presenting

their technologies in the wire, cable and tube industry on an $8{,}100\text{m}^2$ site in Turkey.

In Cairo, 'wire and Tube Middle East Africa' launches from 2 to 4 September. According to fair organiser Messe Düsseldorf, 350 companies from 19 countries have already registered for this. Then from 4 to 7 September, 'wire China' follows on seamlessly in Shanghai. It is succeeded by 'wire Southeast Asia' in Bangkok, from 20 to 22 September.

In October, then comes 'wire South America' from the 3rd to the 5th in Sao Paulo and, from the 6th to the 8th, 'Cable+Wire Fair India' in New Delhi. The year closes with 'Cable+Wire West Coast' from the German Association of Wire and Cable Machine Manufacturers in Los Angeles, from 7 to 8 November. Opportunities enough, then, for wire and cable machine manufacturers to present their new introductions around the world.

At the start of next year, the new 'wire Mexico' will be added. This takes place from 30 January to 2 February 2024 in Monterrey, leaving hardly any white spaces left – except for Australia/Oceania – on the 'wire' world map. And 'Homebase Düsseldorf' returns from 15 to 19 April 2024. Alongside the European view, this current edition of WIRE presents contributions from Asia and America. Stay up to date at www.wire-magazine.de or follow us on LinkedIn or X. I wish you an interesting read,

Jörg Dambock, editor-in-chief

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A grinding machine for

for any production requirement.

develops a full range of grinding machines

13 Timeline design makes spring former more efficient

Nowadays, there are various types of CNC spring machines, each with its own unique CNC software. The performance of a CNC spring machine is not solely determined by its physical construction; smart software design plays a pivotal role in enhancing its capabilities. With the right software in place, the machine's efficiency and productivity can be greatly optimised.



16 Revolutionising the world of bending

"VGP Next" is the new CAD/CAM programming software for BLM wire and tube bending machines that tackles the latest technological challenges. "VGP Next" improves the synergy between machine and software by simplifying core functions for more user-friendly programming.

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Successful entry into busbar production

Frötek recently started using a Bihler "Bimeric Modular" equipped with "Leantool" modules for the fully-automatic manufacture of busbars. Using this technology, it is possible to produce these power rails for electric vehicles extremely quickly in a single end-to-end process.





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