

**MULTIFORMER** 

SPRING END

GRINDING

MACHINE

2/2023 April

**English edition of the** magazine for the spring, wire and cable industry www.wire-magazine.de



a brand of umformtechnik.net

**CNC SPRING** 

COILING MACHINE

**OMD Officina Meccanica Domaso SPA** 22013 Domaso (Co) | Italia | Via Case Sparse, 205 Tel. +39 0344 97496 www.omdspa.lt | info@o-m-d.lt

Wire processing Perfect braiding and bunching page 20

COTE

Straightening Al optimally adjusts processes page 26

**Cable manufacturing** How to put 40Gb/s into practice page 40



## A TRADITION OF QUALITY

www.simplexrapid.it

## HIGH SPEED CNC COILERS

MC 50 Ø 1,00 - 5,00 mm MC 80 Ø 1,75 - 8,00 mm



MILAN - ITALY

#### **EDITORIAL**

# We 'like to be in America'



From 9 to 11 May, Wire Association International (WAI) will be organising the 'Interwire' trade fair. Due to the pandemic, the previous event took place four years ago in May 2019.

Over 300 companies will be presenting their products and services for the American market in Atlanta, Georgia, including many European businesses from the spring, wire and cable machine industry. 80 product categories are represented. WAI is introducing more than 30 new exhibitor companies to 'Interwire' this

year. The conference and exhibition schedule, details, and registration information are available on the event website: www.interwire23.com. WAI's 'Fundamentals of wire manufacturing' course is offered as a pre-show option on 8 May for those either new to the industry or in need of a refresher. Infrastructure and investment programmes for climate change on both sides of the Atlantic are attracting new companies and strengthening the interest of businesses already active in the area. This trend is clearly reflected both in the products on show at the exhibition and in the session presentations. Through WIRE we are supporting the entry into the American market of European companies in particular. In this edition we have compiled a compact summary of information on exhibitors for readers and visitors in advance of the fair. Additionally WIRE is also available direct in Atlanta in a 'publication bin'.

Two presentations in the support programme are reaching even higher. On 10 May, astronaut Mary Ellen Weber is a contributor in 'To boldly go: The experience of space flight' and 'A new era of space travel: Commercial space, NASA, tourism, the Moon, and Mars'.

The new trade fair 'Cable & Wire West Coast' (CWWC) will offer an additional platform in America. From 7 to 8 November VDKM, the German Association of Wire and Cable Machine Manufacturers, invites visitors to the Ontario Convention Center located in California, east of Los Angeles. The idea for this event came about because there are many inquiries from the wire and cable industries in this region, but not many trade fairs on the west coast of the USA. The VDKM is looking forward to hosting many potential customers as well as other interested visitors from all over the western USA and Mexico.

The international specialist publications WIRE and DRAHT will be keeping you up-to-date in print and online with a European point of view on news and events from the spring, wire and cable industry. Wishing you an interesting read and much success at 'Interwire', without a 'rainy night in Georgia'.

am bocs

Jörg Dambock, editor-in-chief

Get in contact: wire@meisenbach.de, www.wire-magazine.de App: WIRE DRAHT UMFORM, twitter.com/WIRE\_DRAHT linkedin.com/showcase/wire-draht-magazine WIRE is a brand of umformtechnik.net

## EUROBEND

## Innovation&History









- Mesh welding lines for standard mesh-Non-Stop System
- Flexible mesh welding lines for special and engineering mesh
- Mesh welding lines for 3D Fence panels
- Mesh welding machines for spacers and bar supports
- Rotor straightening machines for wire up to 50mm
- Multi-rotor straightening machines
- 2D/3D Wire bending machines
- Multi-line 3D wire bending machines



Booth 222

EUROBEND GmbH Alexander Str. 1 D-90547 Nürnberg-Stein GERMANY Tel +49 911 949 89 80 sales@eurobend.com www.eurobend.com

## Quality management

Profile wire measurement in process	14
Highest quality of submarine cables ensured	21
Testing cold headed wire	25
Measurement and control instruments	25
Nordson showcase Beta Laser Mike products	34
Accurate and easy way to perform Brinell testing	47
Lubricants	
Drawing lubricants, coatings and chemicals Special solutions for electrical wire	16
Borax, nitrate and sulfur free lubricants	23 33
	0.
Wire manufacturing	
Wire machinery made in Sweden	16
Wire processing	
Perfect braiding and bunching	20
Bending flexibility	24
Continuous extrusion machines and cold pressure welders	24
AI optimally adjusts straightening processes AIM will present the new "AFES-3DxT" line	26 31
And will present the new AFES-SDXT line	3
Cable manufacturing	
Rotating machines for non-ferrous cable	22
The future of cable stranding	28
Brand-new features for fiber optic cables	32
Rapid braider, winder and payoff	33
Complete extrusion systems for the cable industry	35
New expansion in Middle East	39
How to put 40Gb/s into practice	4( 42
Splicing time remarkably reduced Accumulator with only 10N of tension force	42
Robot cable with fast connect design	48
······································	
Joining	
Energy-efficient cold welders	32
Touchscreen panel for weld monitoring	49
Handling	
	01
Pay-offs and take-ups for steel and stainless steel wires Sustainable expansions spool proves its worth	35 46
	40
Surface treatment	
Wet blasting system for wire and cable finishing	36
	00
Cable materials	
Colouring recycled PVC	38
Cold forming	
Fully automatic cold-heading and hot-forging lines	49
Columna	
Columns	
Editorial	3
Industry news   Business / Projects	11
Industry news   Trade fairs / Conventions Greeting   Interwire 2023	11 13
Products   Interwire 2023	18





constantly being challenged by increasing demands on the finished wire's geometric precision. This implies a permissible deviation of ± 0.0030mm for small profile wires with a nominal diameter of up to 3mm. 20

14

**Profile wire** 

## Perfect braiding and bunching



Niehoff and its subsidiary Niehoff Endex North America will be exhibiting at "Interwire 2023" a braider type "BMV 16" and a "D 802" type double twist bunching machine.



#### 22 **Rotating machines** for non-ferrous cable

Setic and Pourtier and their US branch Gauder Group Inc. serve the wire and cable industry in the US. Both design and manufacture rotating machines for non-ferrous cable, offering the widest range of twisting/stranding solutions to cable makers.

44

50

### Accumulator with only 10N of tension force

For the processing of particularly sensitive products, Kurre Systems has reduced the minimum tension force for the vertical and horizontal accumulators to 10N.



Preview | Imprint





To transmit data from A to B, either metallic conductors or optical fibers are required. And to ensure optimum transmission rates, the corresponding cables have to be robust and of reliably high quality throughout.

Rosendahl Nextrom offers manufacturing solutions and equipment for both metal and fiber. What all machines have in common: high energy efficiency, economical use of materials, high speeds and maximum productivity.

ROSENDAHL NEXTROM. tailor-made in europe

rosendahlnextrom.com